

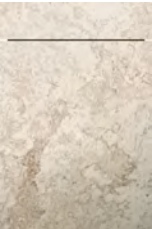
Quality - ranges



Laminate
(BALI/COMET/
LINEA/TORONTO/
UNO/OSLO/DAVOS/
TESSIN/ASTRA/
LUGANO)

Melamine fronts
The base material is an substrate wood composite board (FPY) coated in melamine resin and all sides laminate form edge.
The wood pattern of fronts with reproductions can misalign within the cabinet fronts. Reclamations due to misaligned wood and structure pattern are not warranted.

Care sets and touch-up see chapter; spare parts:
Care kit 2: PS1908
Touch-up material: wax (WK1997), Retouch pen (RS1998)



HPL
(AURA/ATRIUM)

HPL fronts
Decorative laminates based on hardenable resins. Tested and assessed according to DIN EN 438. Consisting of decorative papers impregnated with melamine resin; one or more core layers.
The HPL are glued to a high-quality substrate wood composite board (FPY).
The decor side has an impregnated overlay with a melamine resin, according to requirements.

Care sets and touch-up see chapter; spare parts:
Care kit1: PS1907
Touch-up material: wax (WK1997), retouch pen (RS1998)

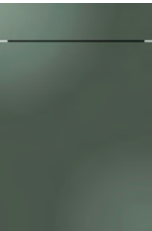


Direct lacquer satin
(TOP SOFT)

Direct lacquer shiny
(TOP BRILLANT)

Direct lacquer
The base material is a 19 mm substrate wood composite board (FPY).
The melamine resin coating on the front side also receives a direct lacquer.
There is a narrow laminate formed edge all around.

Care sets and touch-up see chapter; spare parts:
varnish pen (VS2000)
Touch-up material: wax (WK1997), retouch pen (RS1998)



Lacquer laminate
(VEGAS)

Lacquer laminate fronts
Lacquer laminate stand out due to a special optic, quality and manufacture. The base material is an substrate wood composite board (MDF) coated with a polymer laminate on the front. Additional the surface is coated with a lacquer. Thereby a high surface smoothness and scratch resistance is achieved.
The front is edged on all four sides with a laminate form edge.
Note on the surface and edge: Due to the material constellation, the colour shade may vary in brightness depending on the effect of light.

Care sets and touch-up see chapter; spare parts:
Care kit 2: PS1908



UV high gloss lacquer
(PERFECT BRILLANT)

UV high gloss lacquer fronts
The base material is a 19 mm substrate wood composite board (MDF) coated in melamine resin. On the front, the coloured coating is finished with a single layer of high-gloss lacquer (UV-hardening water varnish). All four sides are finished with a shiny PUR glued edge.

Care sets and touch-up see chapter; spare parts:
Care kit 2: PS1908
Touch-up material: wax (WK1997), Retouch pen (RS1998)



UV satin lacquer
(CALGARY/PERFECT SOFT)

UV satin lacquer door
The base material is a 19 mm substrate wood composite board (FPY/MDF) coated in melamine resin.
On the front, the coloured coating is finished with a single layer of satin lacquer (UV-hardening water varnish).
All four sides are finished with a PUR glued edge.

Care sets and touch-up see chapter; spare parts:
Touch-up material wax (WK1997), Touch-up pen (RS1998), Varnish pen (VS2000)



Satin lacquer
(PORTO)

Satin lacquer fronts
The base material is an substrate wood composite board (MDF) coated on both sides with a paintable priming paper. The edges are smoothed, sealed and filled in a special process. The fronts are coated in satin lacquer. Structured lacquers make an important contribution to protecting the environment. The water-soluble lacquer system is virtually solvent-free and, of course, contains no formaldehyde. Exposure to UV light produces extremely tough, first-class lacquered finishes that are highly resistant to chemicals and withstand any amount of wear and tear. Satined lacquer is distinguished by its elegance and high resistance to light.

Care sets and touch-up see chapter; spare parts:
Care kit 1: PS1907
Touch-up material: wax (WK1997), Retouch pen (RS1998), Varnish pen (VS2000)



Satin lacquer
(GOYA/CAPRI/KORFU)

as above, but
the base material is an MDF panel filled in a special process.

Care sets and touch-up see chapter; spare parts:
Care kit1PS1907
Touch-up material wax (WK1997), Touch-up pen (RS1998), Varnish pen (VS2000)

Quality - ranges



High gloss lacquer
(FARO)

High gloss lacquer fronts
Substrate wood composite boards (MDF) in various material thickness with melamine coating on one side (primer suitable for lacquering) on melamine base (decorative paper impregnated with melamine resin is pressed directly on to the baseboard in the manufacturing process) serve as base material for high gloss lacquered kitchen furniture fronts. The surface and the edges are smoothed, sealed and filled by in a special process. Following preparation in this way the fronts are given several coats of polyester lacquer to produce an absolutely smooth, even surface. Finally, one coat of high gloss polyurethane lacquer is applied in a final step.

Care sets and touch-up see chapter; spare parts:
Care kit 2: PS1908
Touch-up material wax (WK1997), Retouch pen (RS1998)



Polymer glass
(SMART)

The base material is a substrate wood composite board (MDF) with a 2 mm thick polymer coating on the front.
The back side has a polymeric backing of 2 mm.
The coating and the surrounding laminate PVC edge are chamfered to create the glass look.
Polymer glass has an extremely resistant surface and withstands chemical and mechanical stresses.



Ash lacquer
(BRISTOL/HAMPTON)

Real wood fronts lacquer
with real wood frame and veneered center panel. The fronts are additionally varnished on both sides with a matt two component varnish. The varnishes used are water-diluteable pigment varnishes for wooden surfaces. The wood pattern of fronts with veneer can misalign within the cabinet fronts. Reclamations due to misaligned wood and structure pattern are not warranted.

Care sets and touch-up see chapter; spare parts:
Care kit 1: PS1908
Touch-up material wax (WK1997), Retouch pen (RS1998), Varnish pen (VS2000)

Quality - carcass

Design carcass (KA/KI/KK same colour KA)



KU 4022 light grey



KU 4059 titanium



KU 4085 natural fine oak effect



KU 4115 natural walnut effect

Material thickness: 16 mm for sides and shelves, 19 mm for shelves

Base unit: The front edge of the front traverse is same as KA

The visible side finish shiny KE is not available in combination with the design carcass.

The visible side finishes LMD and LD are not available in combination with the carcass in wood effect (natural fine oak resp. natural walnut).

Standard carcass (KA = KK, KI = crystal white)

finishes:



KU 4077 crystal white

KE 137 shiny crystal white



KU 4038 white

KE 149 shiny white



KU 4176 taupe

5176 Glass units

KE 154 shiny taupe



KU 4219 crema magnolia

5219 Glass units

KE 153 shiny crema-magnolia



KU 4340 cashmere

5340 Glass units

KE 212 shiny cashmere



KU 4098 sand grey

5098 Glass units

KE 716 shiny sand grey



KU 4395 stone beige

5395 Glass units

KE 715 shiny stone beige



KU 4376 graphite

5376 Glass units

KE 160 shiny graphite



KU 4224 black

5224 Glass units

Glass units: KI = KA

Standard carcass with shiny visible side KE: KI = crystal white

Base unit: The front edge of the front traverse is crystal white

Tall unit: Top and bottom shelf KA: crystal white

For the carcass colours graphite and black, the colour of the front edge traverse is titanium.

Uniform colour, especially the carcass underside of wall units.

System for visible carcass sides: Instead of standard carcass sides, visible carcass sides can be adapted in the given colour. The visible carcass side front edge is adapted in the same colour as the visible carcass side. Further visible carcass sides lacquered at surcharge see colours.

Legend

KA = Carcass outside

KI = Carcass inside

KK = Carcass edge

KE = Shiny side without surcharge

Material thickness:

16 mm for sides and shelves, 19 mm for shelves

Laminate PVC edges (1.3 mm - 1.5 mm): PUR-bonding on all front edges

Laminate PVC edges (0.4 mm - 0.5 mm): PUR-bonding on all horizontal and rear edges

Carcass joints are made using solid beechwood dowels 8.0 mm x 30.0 mm using B1 dispersion adhesives.

Wall unit = row of dowelling with 5 wooden dowels,

Base unit and tall unit = row of dowelling with 7 wooden dowels

Quality - carcass

NEW



Torx carcass connection screws

Torx screws are used for carcass connections and handle fixings, which enable more efficient assembly and reduce the risk of damage to the screw head.

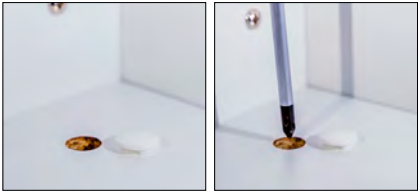
Torx screws in a dark finish (black) are supplied with the titanium design carcass colour. This rule applies exclusively to carcass connections. Optionally, the screws can be ordered in black for an additional charge.



Visible sides

visible sides choice in shiny

lacquer: BRISTOL/CAPRI/GOYA/HAMPTON/KORFU/PORTO
lacquer PerfectSense®: PERFECT BRILLANT/PERFECT SOFT



Carcass drilling

Construction shelves for base and tall units from carcass depth 56 cm onwards will receive holes in the back to simplify plinth feet adjustment.



Shelves

The shelves are always 19 mm thick and directly coated particle boards (FPY/FPD) with decorative melamine coating on both sides. Melamine edging on 3sides. PVC edges on front edges 1.5 mm (PP).

Number shelves:

Base unit with drawer:	1 piece
Base unit with continuous door:	2 pieces
Wall unit 52 cm:	1 piece
Wall unit 65 cm:	1 piece
Wall unit 78 cm:	2 pieces
Wall unit 91 cm:	2 pieces
Wall unit 104 cm:	3 pieces

Metal shelf supports

High load-bearing capacity with safety pin

Glass shelves

Clear glass, edges smoothed and polished safety glass
up to 60 cm 5 mm thick, from 80 cm 8 mm thick



Wall unit suspension

Not visible wall unit suspension

Back panels

HDF/MDF-plate 3 mm, finished on both sides

Fitting rail

Full metal

3-way adjustment from the interior:
height adjustment ± 9,0 mm
depth adjustment up to 24,0 mm
lateral adjustment about ± 3,0 mm.

The suspension rail has to be fitted securely with the dowels and screws supplied to create a safe and strong connection to the wall.

Safe and robust

Capacity: 50 kg/m² bearing area (shelves)

Quality
for ART handleless



Cut-outs for channel handles
Carcass sides will be delivered pre-routed and are ready for installation

Visible carcass sides
are routed for the channel handles
available for all carcass colours and visible sides
Drawingshows 305 white matt

finishes:



377
crystal white matt



305
white matt



363
taupe matt



319
crema-magnolia matt



340
cashmere matt



395
stone beige matt



368
sand grey matt



404
caramel matt NEW



403
oxide red matt NEW



322
light grey matt



376
graphite matt



355
black matt



405
gentian blue matt NEW



321
eucalyptus matt



317
emerald green matt



323
bronze coloured brushed



364
gold coloured brushed



320
stainless steel col. brushed



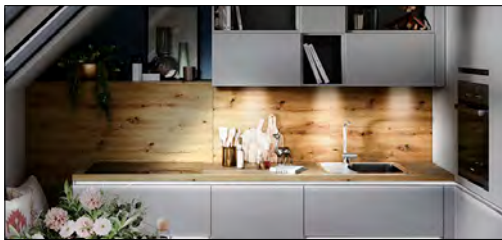
386
graphite brushed



401
natural fine oak effect NEW



402
natural walnut effect NEW



Light profile for ch. handle for L- and C-channel under the worktop
Metal profile with LED technology
with individual colour temperature change
2700 - 6400 K, 10 W/m

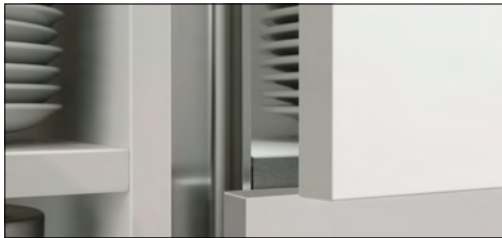
Order number and finishes see chapter
ARHandleless base unit page T2/3

Not available for:
hob with front ventilation
corner base units 80 x 80 and 90 x 90 cm
Dishwashers must always be planned under the L-channel Channel
handle cannot be adapted on site



Wall units
The bottom shelf features a glued in profiled railing that allows the
wall unit to open.

stainless steel col. resp. black



Vertical channel handle
with cap at the end

Finishes see above

Quality - drawers and pull-outs

Please note:

The new colour titanium for the Metro pull-out system and all metal built-in components is only available from calendar week 01/2027.

Orders with delivery in 2026 will be supplied with the fitting colour platinum.

Metro

Drawer Metro



Drawer without surcharge

Capacity incl. net weight (front, handle and drawer):

drawer: 40 kg

The sides are closed.

Frame and metal back panel

Perfect look, robust, powder coated

easy to clean as there is a moulding strip between the bottom, radius 1 mm

Synchronized runners guarantee smooth gliding

High stability

The adjustment system makes it possible to position 3-dimensional the front panel exactly. No tools required.

Finish: titanium

16mm material thickness for drawer and pull-out bottoms in titanium

fully extendable drawer system with self-closing

soft-closing system

Anti-slip mat at an extra charge

Pull-out system:

The inclination of the pull-outs can be adjusted by internal screws in the back.

Metro Box 72 mm



Pull-out without surcharge

capacity incl. net weight (front, handle and pull-out):

pull-outs 30-60 cm width: 40 kg

pull-outs 80-120 cm width: 70 kg

frame thickness 16 mm

The sides are closed

incl. front support

pull-out fronts 58.1 - 75.1 cm

Metro Glas R, 8 mm thick (73)



Surcharge for pull-out **Metro Glas**

MP-GLAS

37.80 points per pull-out

capacity incl. net weight (front, handle and pull-out):

pull-outs 30-60 cm width: 40 kg

pull-outs 80-120 cm width: 70 kg

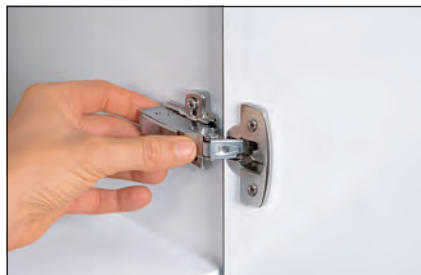
clear glass

Instead of the railing glass sides are provided.

All other equipment is equal to the standard pull-out system.

Quality - hinges

Quality - storage systems



Hinge with integrated damping

Quick-mounting, no tools required

No tools are required for the assembly or disassembly. By pressing a finger lightly on the concealed button, the hinge detaches in an ergonomic motion from the button and the hinge joint.

Soft closing

The doors close in a smooth course of motion and the automatic self-closing provides a safe closing from a closing angle of 35°
Opening angle 110°.

Kinematics

Minimal joint also for doors with smaller radius. A perfect pattern of joints is achieved by the new direct-adjustment of depth and optimization of the height and depth adjustment.

overlay adjustment +0,5 mm/ -4,0 mm;

height adjustment +2,0 mm/ -2,0 mm;

depth adjustment +2,0 mm/ -2,0 mm)

Metal cover caps are provided.

Tested quality with certificate

Topmost stability of the overall system ensures long life expectancy even under high demands. Excellent damping effect and long life expectancy, tested over 80000 cycles. Full serviceability in temperature range from 5° to 40°.



flap doors

wall units and tall units

all-metal fitting with continuous lift-up mechanism
and soft-damping

crystal white

Glass wall units: crystal white resp. titanium

opening angle up to 107°



Corner base unit with swivel shelves LeMans

Finish interior equipment: titanium

Drawing: LeMans

Capacity per swivel shelf 25 kg

metal strip railing

Food safe powder-coating

Click Fixx:

for easy fitting and security

for adjustment of the top shelf in height

Semi-circular swivel shelves with metal strip railing

Finish interior equipment: titanium

Capacity per swivel shelf 15 kg

metal strip railing

Food safe powder-coating



Base unit with partition for baguette

Finish interior equipment: titanium

capacity pull-out

30 cm, 7.5 kg



Base unit for towels and cleansing detergent

Finish interior equipment: titanium

capacity pull-out

15 cm, 6 kg

Quality - storage systems



Base unit with cooking AGENT and soft-closing system

Finish interior equipment: titanium

Capacity:
max. 16 kg



Base unit for provision

Clip-on shelves with fixed bottom and closed metal strip railing

Finish interior equipment: titanium

Capacity:
30 cm per basket 12 kg



Base unit for provisions with internal pull-outs behind door

Finish interior equipment: titanium

Metro Box R (72)

internal pull-outs with laminate panel

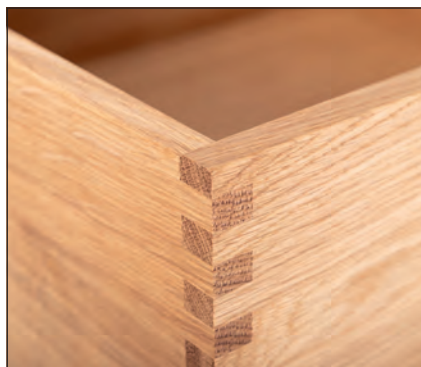


Base unit for provisions with internal pull-outs behind door

Finish interior equipment: titanium

Metro Glas R, clear glass 8 mm thick (73)

Internal pull-outs with glass panel with spacer



Base units and tall units with storage system in solid wood

Finish natural oak

Internal drawers and internal pull-outs in full unit width

Interior organisation systems, such as cutlery trays or vario inserts, are not available for the storage system in solid wood.

Quality - storage systems



Tall unit for provisions with metal strip railing

Finish interior equipment: titanium

Fully extendable pull-out and clip-on shelves with fixed bottom and closed metal strip railing

Capacity:

30 cm - 40 cm per basket 18 kg



Tall unit for provisions with tandem swivel pull-out

Clip-on shelves with fixed bottom and closed metal strip railing

Drawing: tandem swivel pull-out

Capacity:

60 cm

pull-out shelf 10 kg/shelf

door shelf 4.1 kg/shelf

Tall unit for provisions with tandem door shelf

Clip-on shelves with fixed bottom and closed metal strip railing

Capacity: 60 cm

door shelf 4.1 kg/shelf

Base unit resp. tall unit for provisions angled with tandem swivel pull-out

Clip-on shelves with fixed bottom and closed metal strip railing

Capacity: 30 cm

10 kg/shelf



Plinth system

Synthetic plinth feet

Plinth feet heights

7/10/15/20 cm optional

Plinth panels

with sealing profile

Robust, easy to fit, humidity protection, air circulation

Further adjustment possibilities
of plinth feet = +/- 20 mm

Continuous, removable,
fitted with a clip and to be easily, removed to clean the floor underneath
the units



Anti-slip plate

Order number/ order code: RH66

pack of 10 pieces

to protect carcasses from slipping in island plannings and silent-move compact unit



Plinth drawer

50 - 60 cm wide

available from 15 cm plinth height upwards

Metal frame

fully extendable plus self-closing

Not available for at the end of a run, next to freestanding appliances,
underneath corner base units, underneath base units 80-120 cm width,
underneath tall units